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RBW6705G03031-3G

Job Sheet 200716



Part No: RBW6705G03031-3G

Job Qty: 2 pcs

Part Name: Main Rotor Actuator Black Simulator Tool

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/17/19

Job Tracking No:

Due Date: 10/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6705G03031-3G Rev C IPP Rev A 17.11.21 New issue DP Verify DD/IPP Rev. B 19.09.16 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Small Fab - 1	2 pcs		10/28/19	0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	2 pcs		10/28/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	2 pcs		10/28/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



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Container No: S221851

Part: RBW6705G03031-3G

Job No: 200716

Serial No/Batch: S221851

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 10/11/19

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					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	2 pcs	10/28/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - FG - 53	

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Part Op 110 - 1-Assemble as per drawing see note 8.
 Descriptions: 120 - QC5 (QC5- inspect part completeness to step on W/O)
 130 - Packaging3 (Identify as per dwg & Stock Location: _____) The tool must be packaged with a desiccant bag into a
 tight fitting sealed plastic bag as per DWG.
 140 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	4 Ea (2 ea)	110-Small Fab - 1	519293
CL-2-C	Lanyard Wire	1.1600 ft (.58 ea)	110-Small Fab - 1	5192012
NAS1756-12	Remove Before Flight	2 Ea (1 ea)	110-Small Fab - 1	5200859
RBW6705G03031-3G-1	Block Simulation Tool	2 pcs (1 ea)	110-Small Fab - 1	5210767
		4 pcs (2 ea)		5216719

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	3896T31	4	608	0
	CL-2-C	1	1,101	0
	NAS1756-12	2	302	0
	RBW6705G03031-3G-1	2	1	0

Part Specifications

Specifications could not be found.

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Job: _____

Part No. _____

Date: _____

Sequence #: _____

Description Work Order Deviation

QTY Affected: _____

Disposition

Route update only ☐

DISPOSITION

Rework ☐ ☐ ☐

Scrap ☐ ☐ ☐

Use-as-is ☐ ☐ ☐

DEPARTMENT/PROCESS

Skid-tube
Machining ☐ ☐ ☐

Large Fab ☐ ☐ ☐

Cross tube
Small Fab ☐ ☐ ☐

Finishing ☐ ☐ ☐

Eng. (Non-AW)
Prod. Eng. Coord. ☐ ☐ ☐

Rec/Store/Packaging ☐ ☐ ☐

Engineering ☐ ☐ ☐

Water Jet ☐ ☐ ☐

Supplier ☐ ☐ ☐

Quality ☐ ☐ ☐

MRB (QS1042)

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Manufacturing Process ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Equip/Tooling ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Handling/Preservation ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Material ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Product Improvement ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Process Improvement ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Human Factors ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

FAULT CATEGORY

Pressure/Forced ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Bending ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Crushing ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Cracks ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Crimp/Kink/Ripple/Wave/Twist ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Marks/Chatter ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Mislabeled ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Other/Details: _____

Contamination ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Misaligned/off center ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

BOM/Route ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Broken/Damage/Defect ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Incomplete/Unclear Instructions ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Drill Holes ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Fit/Function ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Power Loss/Surge ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Folio/Program ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Grain Direction ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Weld ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Wrong Stock Pulled ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Out of Sequence ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Off-set/Set-up ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Positioned Wrong ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Outside Tolerance ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Drawing ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Finish ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Part Lost/Missing ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Misread ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐